
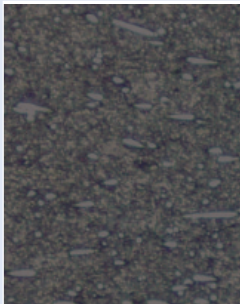


EP™ Bearing Material	Characteristics	Applications
	<ul style="list-style-type: none"> • Injection moulded reinforced polyamide 6.6T based and modified bearing material • Good bearing performance in the range of simple / medium working conditions • The EP™ standard programme is interchangeable with roll-formed bushes according to ISO3547 • Recommended tolerances for fitted bushes: housing h7, shaft h7 - h9 • Colour: black 	<p>General Generally applicable within the limits of the material properties</p> <p>Industrial Medical equipment, awnings and blinds, scientific equipment, gaming equipment, office equipment, etc.</p>

Composition & Structure	Operating Conditions	Availability										
Injection moulded Thermoplastic Material PA6.6T + PTFE + glass fibres + graphite	<table border="1"> <tr> <td>dry</td> <td>good</td> </tr> <tr> <td>oiled</td> <td>good</td> </tr> <tr> <td>greased</td> <td>good</td> </tr> <tr> <td>water</td> <td>fair</td> </tr> <tr> <td>process fluid</td> <td>good after resistance testing</td> </tr> </table>	dry	good	oiled	good	greased	good	water	fair	process fluid	good after resistance testing	<p>Ex Stock</p> <ul style="list-style-type: none"> • Cylindrical bushes and flanged bushes <p>To order</p> <ul style="list-style-type: none"> • Non-standard parts
dry	good											
oiled	good											
greased	good											
water	fair											
process fluid	good after resistance testing											

Microsection	Bearing Properties	Unit	Value
 <p>Injection moulded thermoplastic dry bearing material with additives homogeneously mixed in</p>	Dry		
	Maximum sliding speed v	m/s	1.0
	Maximum pv factor	MPa x m/s	1) 0.06
	The pv Limit is depending on the heat dissipating surface to contact area ratio		2) 0.24
	1) $A_H/A_C = 5$ 2) $A_H/A_C = 10$ 3) $A_H/A_C = 20$		3) 1.0
	Coefficient of friction f	–	0.15 - 0.30
	Grease lubrication		
	Maximum sliding speed v	m/s	-
	Maximum pv factor	MPa x m/s	-
	Coefficient of friction f	–	-
	General		
	Maximum temperature T_{max}	°C	+140
	Minimum temperature T_{min}	°C	-40
Maximum load p static	MPa	80	
Maximum load p dynamic	MPa	40	
Shaft surface finish R_a	µm	0.5±0.3	
Shaft hardness	HV	>200	